

# UN 38.3 检测报告

产品名称及型号:

Product Name

&Model:

光储充电池/ PD05

Storage Battery / PD05

惠州市华阳光电技术有限公司

委托方名称: HUIZHOU FORYOU OPTOELECTRONICS TECHNOLOGY

Applicant's name: CO., LTD.

广东省惠州市东江高新科技产业园上霞北路1号华阳工业园B区

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委托方地址:

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Building No.6, Foryou Industrial Park Area B, No.1 North Shangxia Road, Dongjiang High-tech Industry Park, Huizhou,

Guangdong, China.

样品接收日期:

Accepted date:

Apr. 09, 2024

检测日期:

Tested Date:

Apr. 09, 2024 to May 16, 2024

报告编号:

Report no:

POCE240514020RL001

签发 日期:

**Issued Date:** 

May 16, 2024

深圳市宝测达科技有限公司 SHENZHEN POCE TECHNOLOGY CO., LTD.

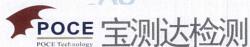
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Report No.: POCE240514020RL001 型号: 产品名称: 光储充电池 PD05 Storage Battery **Product Name:** Model: 商标: 制造商: 惠州市华阳光电技术有限公司 Trade Mark: HUIZHOU FORYOU Manufacturer: **ADAYO OPTOELECTRONICS** TECHNOLOGY CO., LTD. 检验环境: 样品编号: 电池组/Batteries:B01-B08 20-25°C, 45-75%R.H Testing 电池/ Cells: C01-C30 Sample No.: Condition: 样品基本信息 Basic Information

POCE

Dasic illioillation					The same same
标称电压 Nominal Voltage	51.2V	充电限制电压 Charge Limit Voltage	56V O C	额定容量 Rated capacity	100Ah, 5120Wh
标准充电电流 Standard Charge Current	100A	标准放电电流 Standard Discharge Current	100A	最大充电电流 Max. Charge Current	100A
最大放电电流 Max. Discharge Current	100A	充电截止电流 End Charge Current	5A	放电截止电压 Final Discharge Voltage	46V
外观	⊠近棱柱形 Almost cuboid	样品尺寸	580*370*260(mm)	内部电池个数 Internal cells Count	16pcs(16S1P)
Shape	□近圆柱形 Almost Cylindrical	Size	L*W*H(mm)	电池制造商 Cell manufacturer	深圳市特派科技有限公司 TOPA Technology Limited

测试方法和判定标准/ Test method and criterion:

Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.7 Part III Section 38.3)

联合国《关于危险货物运输的建议书试验和标准手册》第七版 第III部分38.3章节

(ST/SG/AC.10/11/Rev.7 Part III Section 38.3)

#### 检验项目/ Test Item:

T.1: Altitude simulation, T.2: Thermal test, T.3: Vibration, T.4: Shock, T.5: External short circuit,

T.6: Impact/Crush, T.7: Overcharge, T.8: Forced discharge

T.1: 高度模拟, T.2: 温度测试, T.3:振动, T.4:冲击, T.5:外部短路, T.6: 撞击/挤压,

T.7:过充电. T.8:强制放电

#### 测试结论/ Conclusion:

经测试,样品符合联合国《关于危险货物运输的建议书试验和标准手册》

ST/SG/AC.10/11/Rev.7 Part III Subsection 38.3, 测试结果为合格。

The sample has passed the test items of UNITED NATIONS "Recommendation of UNITED NATIONS". the TRANSPORT OF DANGEROUS GOODS" Manual of Tests and Criteria

ST/SG/AC.10/11/Rev.7 Part III Section 38.3, test results are PASS. 检测: 经理批准: 主管审核:

Tested by:

Reviewed by:

Approved by:

#### 测试程序:

#### Test Procedure:

1. 每一种类型的电池均应进行 T.1 至 T.8 项试验。电池必须按顺序在相同的一组电池上进行试验 T.1 至 T.5。试验 T.6 和 T.8 应使用未另外试验过的电池。试验 T.7 可以使用先前在试验 T.1 至 T.5 中使用过的未损坏电池进行,以便测试进行在循环过的电池上。

Each battery type is subjected to tests T.1 to T.8. Tests T.1 to T.5 are conducted in sequence on the same battery. Tests 6 and 8 are conducted using not otherwise tested batteries. Test T.7 may be conducted using undamaged batteries previously used in Tests T.1 to T.5 for purposes of testing on cycled batteries.

2. 为了量化质量损失,可用以下公式计算: 质量损失(%)=(M 1 -M 2 )/M 1 × 100 In order to quantify the mass loss, the following procedure is provided:

Mass loss(%)=(M 1 -M 2 )/M 1 ×100

式中: M 1 是试验前的质量, M 2 是试验后的质量。如果质量损失不超过下表所列的数值,应视为"无质量损失"。

Where M1 is the mass before the test and M2 is the mass after the test. When mass loss does not exceed the values in Table below, it is considered as "no mass loss"

电芯或电池的质量	质量损失限值
Mass M of cell or battery	Mass loss limit
M<1g	0.5%
1g ≤ M ≤ 75g	0.2%
M>75g	0.1%

3. 在测试 T.1 至 T.4 中,电池须满足无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电池 在试验后的开路电压不小于其在进行这一试验前电压的90%。

In test T.1 to T.4, batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test battery after testing is not less than 90% of its voltage immediately prior to this procedure

#### 一般说明 / General remark:

本报告出现的试验结果仅与试验样品有关.

The test results presented in this report relate only to the object tested.

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可能的试验情况判定 / Possible test case verdic	ts:	CE
一试验情况不适用本试验产品	NI/A (or NI)	600
Test case does not apply to the test object	N/A (or N)	
一试验样品满足要求	P (Pass)	CE
Test object does meet the requirement	F (F a55)	POO
一试验样品不满足要求	E /Eail\	
Test object does not meet the requirement	F (Fail)	CE

#### 测试项目及样品编号描述:

Test items description and number of the sample:

rest items description and number of the sample.	-	
Test items测试项目	Sample Number 样品编号	
T.1: 高度模拟/Altitude simulation	OCE BOCK	
T.2: 温度测试/ Thermal test	at at	
T.3: 振动/ Vibration	电池组/ Batteries: B01~B04	
T.4: 冲击/ Shock		
T.5: 外短路/External short circuit	POCE	
T.6: 挤压/ Crush or- <del>撞击/Impact</del>	电池/Cells: C01~C10	
T.7 过充电/ Overcharge	电池组/ Batteries: B05~B08	
T.8: 强制放电/ Forced discharge	电池/Cells: C11~C30	

#### 样品预处理状态描述说明:

Pre-treatment status description and illustration of sample:

Test item	Sample No.	Pre-treatment sate	Remark
测试项目	样品编号	预处理状态	备注
T.4. T.5	B01~B02	At first cycle, in fully charged states. 在第一次循环完全充电状态。	
T.1~T.5	B03~B04	After 25 cycles ending in fully charged states. 在25次循环结束后完全充电状态。	OCE
Te	C01~C05	At first cycle at 50% of the design rated capacity. 在第一次循环50%额定容量的荷电状态。	
T.6 C06~C10		After 25 cycles ending at 50% of the design rated capacity. 在25次循环结束后50%额定容量的荷电状态。	PO.
T-70G	B05~B06	At first cycle, in fully charged states. 在第一次循环完全充电状态。	
T.7	B07~B08	after 25 cycles ending in fully charged states. 在25次循环结束后完全充电状态。	
то ?	C11~C20	At first cycle, in fully discharged states. 在第一次循环完全放电状态。	
T.8 <b>\</b>	C21~C30	After 25 cycles ending in fully discharged states. 在25次循环结束后完全放电状态。	-



	ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
	600	90	
38.3.4.1	Test T.1: Altitude simulation/高度模拟		Р
CE POCE POC	Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature (20±5°C)/将电芯和电池在温度为20±5°C、大气压力不大于11.6kpa的环境中贮存不少于6个小时。 Cells and batteries meet this requirement if there is no mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states. /电芯和电池符合要求: 无质量损失、无漏液、无泄气、无分解、无破裂以及无着火现象; 电芯或电池测试后的开路电压不低于测试前开路电压的90%。此项关于电压方面的要求不适用于完全放电后的电芯和电池。	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire, also open circuit voltage after testing is more than 90% of its initial voltage. 无质量损失、无漏液、无泄气、无分解、无破裂、无着火,且测试后开路电压大于测试前开路电压的90%。	POCE POCE PO
38.3.4.2	Test T.2: Thermal test/温度试验	000	P
E OCE	Test cells and batteries are to be stored for at least six hours at a test temperature equal to 72±2°C, followed by storage for at least six hours at a test temperature equal to -40±2°C. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated 10 times, after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5°C). /首先将样品放在72±2°C的环境中放置至少6个小时,然后放在-40±2°C的环境中放置至少6个小时。温度转换的最大间隔时间为30分钟。如此循环10次,最后将样品放在20±5°C的环境中静置24小时。	POCE PO OCE	CEN/A
POCE	For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours. /对于大电芯,在高温和低温中放置的时间最少12个小时。	POCE	POC



PO	PO	4-0	1
	ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
	PO- PO	7	
	Cells and batteries meet this requirement if		
	there is no mass loss, no leakage, no venting,	No mass loss, no leakage, no	
	no disassembly, no rupture and no fire and if	venting, no disassembly, no	
	the open circuit voltage of each test cell or	rupture and no fire, also open	
	battery after testing is not less than 90% of its	circuit voltage after testing is	
	voltage immediately prior to this procedure. The	more than 90% of its initial	
	requirement relating to voltage is not applicable	voltage.	D
	to test cells and batteries at fully discharged	无质量损失、无漏液、无泄	00
	states.  /电芯和电池符合要求:无质量损失、无漏液、	气、无分解、无破裂、 无着	
		火,且测试后开路电压大于	
	无泄气、无分解、无破裂以及无着火现象; 电	测试前开路电压的90%。	-5
	芯或电池测试后的开路电压不低于测试前开路	-OCE	-0C
	电压的90%。此项关于电压方面的要求不适用	PO	PO
	于完全放电后的电芯和电池。	*	
38.3.4.3	Test T.3: Vibration/振动		Р
	Cells and batteries are firmly secured to the	-OCE	25
	platform of the vibration machine without	80	7
	distorting the cells in such a manner as to		
	faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a		
	logarithmic sweep between 7 Hz and 200 Hz	OCE	
	and back to 7 Hz traversed in 15 minutes. This	500	
	cycle shall be repeated 12 times for a total of	N	
	3 hours for each of three mutually		Р
	perpendicular mounting positions of the cell.	-E	Р
	One of the directions of vibration must be	200	
	perpendicular to the terminal face. /样品必须	Y	
	牢固地安装在振动台 台面上。振动以正弦波形		
	式,以7Hz增加至200Hz, 然后减少回到7Hz为	E	
	一个循环,一个循环持续15分 钟。对样品从三	20	CL
	个互相垂直的方向上循环12次,共3个小时。其	20	
	中一个振动方向必须是垂直样品的极性 平面。		
	The logarithmic frequency sweep shall differ for		
	cells and batteries with a gross mass of not	OCE	CCE
	more than 12 kg (cells and small batteries), and	0	00-
	for batteries with a gross mass of more than 12		Р
	kg (large batteries). /对于质量不大于12kg的样		
	品(电芯和小电池)和质量超过12kg的电池(大电	-CE	-6
2000	池),对数扫频不同。	200	00'
1	For cells and small batteries: from 7 Hz a peak	<b>V</b>	-
	acceleration of 1 gn is maintained until 18 Hz is		
	reached. The amplitude is then maintained at	-5	
	0.8 mm (1.6 mm total excursion) and the	2001	
	frequency increased until a peak acceleration	70	1
	of 8 gn occurs (approximately 50 Hz). A peak acceleration of 8 gn is then maintained until the		
	frequency is increased to 200 Hz. /对于电芯和		N/A
	小电池,对数扫频为:从7Hz开始保持1gn的最	CE	
		PO	
	大加速度直到频率为18Hz,然后将振幅保持在		
	0.8mm (总偏移1.6mm) 并增加频率直到最大加		
	速度达到8gn (频率约为50Hz),将最大加速度		C
	保持在8gn直到频率增加到200Hz。		

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条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
	POS	PO	
	For large batteries: from 7 Hz to a peak		
	acceleration of 1 gn is maintained until 18 Hz is		-
	reached. The amplitude is then maintained at	- OC	
	0.8 mm (1.6 mm total excursion) and the	PO	
	frequency increased until a peak acceleration		
	of 2 gn occurs (approximately 25 Hz). A peak		
	acceleration of 2 gn is then maintained until the	aE.	CE
	frequency is increased	D	P
	to 200 Hz. /对于大电池,对数扫频为:从7Hz开		'
	始保持1gn的最大加速度直到频率为18Hz,然		
	后将振幅保持在0.8mm (总偏移1.6mm) 并增加		-E
	频率直到最大加速度达到2gn (频率约为	-OCE	2000
	25Hz),将最大加速度保持在2gn直到频率增加	PO	PO
	到200Hz。		
		-E	
-00	Cells and batteries meet this requirement if	No mass loss, no leakage, no	20
	there is no leakage, no venting, no	venting, no disassembly, no	7
	disassembly, no rupture and no fire during the	rupture and no fire, also open	
	test and after the test and if the open circuit	circuit voltage after testing is	
	voltage of each test cell or battery directly after	more than 90% of its initial	
	testing in its third perpendicular mounting position is not less than 90% of its voltage	voltage. 无质量损失、无漏液、无泄	
	immediately prior to this procedure. The		
	requirement relating to voltage is not applicable	气、无分解、无破裂、 无着	Р
	to test cells and batteries at fully discharged	火,且测试后开路电压大于	
	states./电芯和电池符合要求:无质量损失、无	测试前开路电压的90%。	
	漏液、无泄气、无分解、无破裂以及无着火现		
	象; 电芯或电池测试后的开路电压不低于测试	Test data see table T.3	
	前开路电压的90%。此项关于电压方面的要求	测试数据见表格T.3.	-E
	不适用于完全放电后的电芯和电池。	20	C.
38.3.4.4	Test T.4: Shock/冲击		Р



		ST/SG/AC.10/11	/Rev.7 Se	ection 38.3	
条款/Clause	标准	要求/ Requirement + Test	CE	结果 / Result	判定/ Verdict
	60_	PO		7	•
CE POCE POC	testing mach which will su test battery. Each cell shishock of peaduration of 6 cells may be peak accele of 11 millised Each battery shock of peamass of the 6 millisecond milliseconds below are prominimum pe定住每个度为1正弦冲击,为1正弦冲击,50g弦冲击。每一个电池将	r shall be subjected to a halk acceleration depending battery. The pulse duration des for small batteries and for large batteries. The for ovided to calculate the apak accelerations. /以稳固能也/电芯样品,每个样品应证50gn以及脉冲持续时间为6外,大型电池/电芯应该约如以及脉冲持续时间为11m将受到一个半正弦冲击的峭	ount es of each ine and pulse y, large hock of duration alf-sine on the n shall be 11 rmulas propriate 的托受的性的形型。由于一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个	POCE POCE POCE	E OCE POCE P
	度取决于电池的质量。对于小型电池,脉冲持				
		秒,对于大型电池,脉冲 是供的公式用来计算适当的		POCE	
	Battery	Minimum peak acceleration	Pulse		
	Small batteries	150 gn or result of formula  Acceleration(g <sub>n</sub> )= $\sqrt{\frac{100850}{\text{mass}^*}}$ Acceleration gn	duration 6 ms	E PC	CE
	Large batteries	$\begin{tabular}{lll} whichever is smaller \\ 50 gn or result of formula \\ Acceleration(g_n) = & $\sqrt{\frac{30000}{mass}^*}$ \\ Acceleration gn \\ whichever is smaller \\ \end{tabular}$	11 ms	OCE	POCE
	*Mass is expre	essed in kilograms		OCE	-00



		4	
	ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdic
	PO PO	7	
	Cells and batteries meet this requirement if there is no mass loss, no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.  / 电芯和电池符合要求: 无质量损失、无漏液、无泄气、无分解、无破裂以及无着火现象; 电芯或电池测试后的开路电压不低于测试前开路电压的90%。 此项关于电压方面的要求不适用于完全放电后的电芯和电池。	No mass loss, no leakage, no venting, no disassembly, no rupture and no fire, also open circuit voltage after testing is more than 90% of its initial voltage.  无质量损失、无漏液、无泄气、无分解、无破裂、无着火,且测试后开路电压大于测试前开路电压90%。  Test data see table T.4 测试数据见表格T.4.	E OCE POCE
38.3.4.5	Test T.5: External short circuit/外部短路	COCE	P
	temperature stabilized so that its external case temperature reaches 57±4°C and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at 57±4°C. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4°C. /保持测试环境温度稳定在57±4°C,以便样品外表温度达到57±4°C,然后将样品正负极用小于0.1欧姆的总电阻回路进行短路,样品的外表温度恢复到57±4°C之后保持短路状态1小时以上。	POCE POCE	P
CE COCE	Cells and batteries meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test./电芯和电池符合要求: 在测试过程中以及之后6个小时内,外表温度不超过170°C,并且无分解、无破裂和无着火现象发生。	External temperature is less than 170°C, also no disassembly, no rupture and no fire during the test and within six hours after the test 外表温度小于170°C,在测试中及之后6小时内, 无发生分解、破裂和着火。	POCE
38.3.4.6	Test T.6: Impact / Crush/撞击/挤压		Р
PO	Test procedure – Impact (applicable to cylindrical cells greater than or equal to 18 mm in diameter) /撞击(适合于直径大于或等于18mm 的圆柱形电芯)	POCE	N/A



P	75	*	3
	ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
	70	7	
	The sample cell or component cell is to be		_
	placed on a flat smooth surface. A 15.8 mm±0.1mm diameter, at least 6 cm long, or the		E
	longest dimension of the cell, whichever is	300	
	greater, Type 316 stainless steel bar is to be	4	
	placed across the centre of the sample. A 9.1		
	kg±0.1 kg mass is to be dropped from a height		aF.
CE	of 61±2.5 cm at the intersection of the bar and	ICE -	00-
	sample in a controlled manner using a near	7	21/4
	frictionless, vertical sliding track or channel with		N/A
	minimal drag on the falling mass. The vertical		
-CE	track or channel used to guide the falling mass	OCE	OCE
000	shall be oriented 90 degrees from the	DO	PO
	horizontal supporting surface. /将样品放在一个	*	
	平坦的光滑平面上。将一直径为15.8		
_	mm±0.1mm,长度不小于6cm的316不锈钢棒横	CE	
700	过样品中部放置后,将一质量为9.1 kg±0.1 kg	200	00
PO	的重物从61±2.5 cm的高度落向样品	4-	V.
	The test sample is to be impacted with its		
	longitudinal axis parallel to the flat surface and	a F	
	perpendicular to the longitudinal axis of the 15.8 mm±0.1mm diameter curved surface lying	2000	
P	across the centre of the test sample. Each	PO	
	sample is to be subjected to only a single		N/A
	impact. /接受撞击的样品,纵轴应与平坦的表面		
	平行并与横放在样品中心的直径15.8	- OCE	
	mm±0.1mm弯曲表面的纵轴垂直。每一个样品	PO	
	只接受一次撞击。		
	Test Procedure – Crush (applicable to	1	
C	prismatic, pouch, coin/button cells and	E	CE
	cylindrical cells not more than 18 mm in	PO	Р
	diameter). /挤压 (适用于棱柱形、袋状、硬币/纽		
	扣电芯和直径不超过18mm的圆柱形电芯)		
CE	A cell or component cell is to be crushed	-CE	CE
000	between two flat surfaces. The crushing is to be	00	000
	gradual with a speed of approximately 1.5 cm/s		8
	at the first point of contact. The crushing is to be continued until thefirst of the three options	_	
- T	below is reached. /将样品放在两个平面之间挤	CE	Р
2000	压,挤压力度逐渐加大,在第一个接触点上的	POCE	200
PC	速度大约为1.5cm/s。挤压持续进行,直到出现		1
	以下三种情况之一		
	(a) The applied force reaches 13kN±0.78kN;	25	
-0	(a) The applied force reaches 13kN±0.76kN,  /施加力达到13kN±0.78kN	2000	P (
- 20	(b) The voltage of the cell drops by at least 100	70	- V
	mV; /样品的电压下降至少100mV		N/A
	(c) The cell is deformed by 50% or more of its	CE	
	original thickness. /电池变形达原始厚度的50%	200	N/A
1	以上。	1	,, .



ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
PO PO	Y	
A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. /棱柱形或袋状电芯应从最宽的一面施压。纽扣/硬币形电	POC	N/A
	P	00
Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests./每个样品都是全新样	POCE	POCE
	CCE	20
requirement if their external temperature does not exceed 170°C and there is no disassembly and no fire during the test and within six hours after this test. /电芯满足要求: 在测试过程中以及之后6个小时内,外表温度不超过170°C,并且无分解和无着火现象发生。	External temperature of cells is less than 170°C,also no disassembly and no fire during the test and within six hours after the test. 电芯外表温度小于170°C,在测试中及之后6小时内无发生分解和着火。	Р
Test T.7: Overcharge/过充电	•	Р
manufacturer's recommended maximum continuous charge current. Tests are to be conducted at ambient temperature. The	E PO	CE
duration of the test shall be 24 hours. The minimum voltage of the test shall be as follows: /在室温下,以2倍的制造商宣称的最大持续充电电流对样品充电,测试时间为24小时。测试的最小电压如下:	OCE	POCE
(a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V. /如果制造商宣称的充电电压不超过18V,本测试的最小充电电压应是制造商	POCE	N/A
	标准要求/ Requirement + Test  A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. /棱柱形或袋状电芯应从最宽的一面施压。组扛/硬币形电芯应从其平坦表面施压。圆柱形应从与纵轴垂直的方向施压。  Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests./每个样品都是全新样品,并且只经受一次施压。施压结束后样品应静置观察6小时。  Cells and component cells meet this requirement if their external temperature does not exceed 170°C and there is no disassembly and no fire during the test and within six hours after this test. /电芯满足要求:在测试过程中以及之后6个小时内,外表温度不超过170°C,并且无分解和无着火现象发生。  Test T.7: Overcharge/过充电  The charge current shall be twice the manufacturer's recommended maximum continuous charge current. Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours. The minimum voltage of the test shall be as follows: /在室温下,以2倍的制造商宣称的最大持续充电电流对样品充电,测试时间为24小时。测试的最小电压如下:  (a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V. /如果制造商宣称的充电压	A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. / ketkrot



	ST/SG/AC.10/11/Rev.7 Se	ection 38.3	
条款/Clause	标准要求/ Requirement + Test	结果 / Result	判定/ Verdict
	PO	7	
	(b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage. /如果制造商宣称的充电电压超过18V,本测试的最小充电电压应该	测试电压:69.72V, 充电电流: 200A. The voltage of test is 69.72V and charge current is 200A	P
	是制造商宣称的最大充电电压的1.2倍。	CE	OCE
POCE	There is no disassembly and no fire during the test and within seven days after the test. /在测试中和测试完成后7天内,样品无分解和无着火。	No disassembly and no fire during the test and within seven days after the test 在测试中和测试完成后7天内无发生分解和着火。	POCE
38.3.4.8	Test T.8: Forced discharge/强制放电		Р
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer. /在室温下,将单个电芯连接在12V的直流电源上进行强制放电,此直流电源供给每个电芯初始电流为制造商宣称的最大放电电流。 The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere). /指定的放电电流	POCE POCE POCE	P
POCE	通过串联在测试电芯上的合适大小和功率的负载来获得,每个电芯的强制放电时间(小时)为额定容量除以初始电流(安培)。 There is no disassembly and no fire during the test and within seven days after the test./在测试中和测试完成后7天内,样品无分解和无着火发生。	Cells have no disassembly and no fire during the test and within seven days after the test 电芯在测试中和测试完成后7天内无发生分解和着火。	POCI



#### T.1. Altitude simulation高度模拟

Report No.: POCE240514020RL001

	40		Pre-tes	t试验前	After tes	st试验后	Mass	Voltage	
	The state of samples 样品状态	No. 编号	Mass 质量 (kg)	Voltage 电压 (V)	Mass 质量 (kg)	Voltage 电压 (V)	loss 质量 损失 (%)	after test/Voltage pre-test 试验后电压/ 试验前电压 (%)	Status 结果
1	35	B01	48.25	55.03	48.25	55.03	0.000	100.000	Pass 合格
	at first cycle, in fully charged	B02	48.29	55.03	48.29	55.03	0.000	100.000	Pass 合格
	states	-	-	7	-	-	٠ ا	-	25
	在第一次循环完全充电状态	-	30	<u>-</u>	ı	90°	-	-	000
		-	1	-	-	-	-	-	-
	after 25 cycles	B03	48.31	55.05	48.31	55.05	0.000	100.000	Pass 合格
	ending in fully charged states	B04	48.23	55.04	48.23	55.04	0.000	100.000	Pass 合格
	在25次循环结束	-	- 1	-	-	-	-	-	7
	后完全充电状态	-	-	-	C	-	-	-e -	-
	200	_	-	50	7	-	00	-	- (

Notes 注释: Ambient temperature 环境温度: 23.6°C

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire. And change ratio is not less than 90%. 测试后,样品无渗漏、无排气、无解体、无破裂和无起火,电压比不小于 90%。

#### T.2. Thermal test温度试验

e i		Pre-tes	t试验前	After tes	st试验后		Voltage	
The state of samples 样品状态	No. 编号	Mass 质量 (kg)	Voltage 电压 (V)	Mass 质量 (kg)	Voltage 电压 (V)	Mass loss 质量 损失 (%)	after test/Voltage pre-test 试验后电压/ 试验前电压 (%)	Status 结果
	B01	48.25	55.03	48.25	55.03	0.000	100.000	Pass 合格
at first cycle, in fully charged	B02	48.29	55.03	48.29	55.03	0.000	100.000	Pass 合格
states	-	- 60	30-	-	-50	_	-	POO
在第一次循环完 全充电状态	-	-	-	-	-	-	•	-
	-	-	- ~5	-	-	-0	<u> </u>	-
after 25 cycles	B03	48.31	55.05	48.31	55.05	0.000	100.000	Pass 合格
ending in fully charged states	B04	48.23	55.04	48.23	55.04	0.000	100.000	Pass 合格
在25次循环结束 后完全充电状态	4	-	-	0E	-	-	-CE	-
	0	-	- p(	20.	-	-61	30-	-
	-	-	-	-	-	-	-	-

Notes 注释: Ambient temperature 环境温度: 23.8°C

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire. And change ratio is not less than 90%. 测试后,样品无渗漏、无排气、无解体、无破裂和无起火,电压比不小于 90%。



#### T.3. Vibration振动

PC		Pre-tes	t试验前	After tes	st试验后	Mass	Voltage	
The state of samples 样品状态	No. 编号	Mass 质量 (kg)	Voltage 电压 (V)	Mass 质量 (kg)	Voltage 电压 (V)	Mass loss 质量 损失 (%)	after test/Voltage pre-test 试验后电压/ 试验前电压 (%)	Status 结果
GE	B01	48.25	55.03	48.25	55.03	0.000	100.000	Pass 合格
at first cycle, in fully charged	B02	48.29	55.03	48.29	55.03	0.000	100.000	Pass 合格
states	-		-		-	-	-	
在第一次循环完全充电状态	-	-0	- JE		200	-	-	OCL
174 6774	-	40	-	-	1	-	-	_
after 25 cycles	B03	48.31	55.05	48.31	55.05	0.000	100.000	Pass 合格
ending in fully charged states	B04	48.23	55.04	48.23	55.04	0.000	100.000	Pass 合格
在25次循环结束	-	-	-	-	- 1	-	-	7
后完全充电状态	-		ı	-	-	-	-	-
	C			- C	_	- 0		_

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Notes 注释: Ambient temperature 环境温度: 23.9°C

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire. And change ratio is not less than 90%. 测试后,样品无渗漏、无排气、无解体、无破裂和无起火,电压比不小于 90%。

#### T.4. Shock冲击

e e		Pre-tes	t试验前	After tes	st试验后	Mass	Voltage	5
The state of samples 样品状态	No. 编号	Mass 质量 (kg)	Voltage 电压 (V)	Mass 质量 (kg)	Voltage 电压 (V)	Mass loss 质量 损失 (%)	after test/Voltage pre-test 试验后电压/ 试验前电压 (%)	Status 结果
	B01	48.25	55.03	48.25	55.03	0.000	100.000	Pass 合格
at first cycle, in fully charged	B02	48.29	55.03	48.29	55.03	0.000	100.000	Pass 合格
states	-	-00	300	-	-00	0-	-	600.
在第一次循环完 全充电状态	-	-	-	-	-	-	-	-
1,0 8,448	-	-	- ~5	-	-	- 6	-	-
after 25 cycles	B03	48.31	55.05	48.31	55.05	0.000	100.000	Pass 合格
ending in fully charged states	B04	48.23	55.04	48.23	55.04	0.000	100.000	Pass 合格
在25次循环结束	0	-	-	25	-	-	-E	-
后完全充电状态	7	-	- 00	30-	-	-0(	20-	-
X.	-	-	-	-	-	-	-	-

Notes 注释: Ambient temperature 环境温度: 23.7°C

After the test, there is no leakage, no venting, no disassembly, no rupture and no fire. And change ratio is not less than 90%. 测试后,样品无渗漏、无排气、无解体、无破裂和无起火,电压比不小于 90%。



#### T.5. External short circuit 外部短路

The state of samples 样品状态	No. 编号	External Peak temperature(℃) 表面最高温度(℃)	Status 结果
PC	B01	57.5	Pass 合格
at first cycle, in fully	B02	57.7	Pass 合格
charged states 在第一次循环完全充 电状态	OCE	FOCE	POCE
	-	<u>-</u>	-
CE.	B03	57.8	Pass 合格
after 25 cycles ending in fully	B04	57.9	Pass 合格
charged states	-	-	-
在25次循环结束后完	-	CE CE	
全充电状态	- 1	,000 - 600.	60,

Notes 注释: Ambient temperature 环境温度: 57.2°C

Test sample external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

测试样品表面温度不超过 170°C,测试中与测试后 6 小时内无解体、无破裂、无起火。

#### T.6. 挤压/ Crush

000		000	External Peak	500
The state of samples	No.	OCV prior to test	$temperature(^{\circ}\!$	Status
样品状态	编号	试验前电压(V)	外壳表面最	结果
E	OCE		高温度(℃)	-OCE
F	C01	3.358	25.1	Pass 合格
At first cycle at 50% of the design rated	C02	3.345	24.5	Pass 合格
capacity	C03	3.340	24.3	Pass 合格
在第一次循环 <b>50%</b> 额 定容量的荷电状态	C04	3.365	25.0	Pass 合格
, = 1 = 1,1,1	C05	3.356	24.6	Pass 合格
After 25 cycles	C06	3.357	24.3	Pass 合格
ending at 50% of the design rated	C07	3.347	24.1	Pass 合格
capacity	C08	3.343	24.6	Pass 合格
在25次循环结束后 50%额定容量的荷电	C09	3.360	24.6	Pass 合格
状态	C10	3.363	24.7	Pass 合格

Notes 注释: Ambient temperature 环境温度: 23.9°C

Test sample external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

测试样品表面温度不超过 170°C,测试中与测试后 6 小时内无解体、无破裂、无起火。



#### T.7. Overcharge过充电

The state of samples 样品状态	No. 编号	OCV prior to test 试验前电压(V)	Status 结果
OCE	B05	43.33	Pass 合格
at first cycle, in fully charged states	B06	43.34	Pass 合格
在第一次循环完全充电状态	-	-	-
CE OCE	-	CE	20CE
after 25 cycles ending in fully charged	B07	43.32	Pass 合格
states 在25次循环结束后完全充电状态	B08	43.32	Pass 合格
1425次個作用來用尤主儿电仇您	-	-OCE	-OCE
PO-	-	PO .	1-0

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Notes 注释: Ambient temperature 环境温度: 23.8 ℃

There is no disassembly and no fire during the test and within seven days after the test.

样品在测试中和测试后7天内无解体、无起火。

#### T.8. Forced discharge强制放电

The state of samples	No.	OCV prior to test	Status
样品状态	编号	试验前电压(V)	结果
PO	C11	2.679	Pass 合格
	C12	2.679	Pass 合格
POCE	C13	2.668	Pass 合格
PO	C14	2.672	Pass 合格
at first cycle, in fully discharged states	C15	2.668	Pass 合格
在第一次循环完全放电状态	C16	2.669	Pass 合格
Po	C17	2.679	Pass 合格
	C18	2.665	Pass 合格
OCE -OCE	C19	2.681	Pass 合格
PO	C20	2.698	Pass 合格
	C21	2.701	Pass 合格
POCE PO	C22	2.687	Pass 合格
bo bo	C23	2.689	Pass 合格
	C24	2.688	Pass 合格
after 25 cycles ending in fully discharged states	C25	2.694	Pass 合格
在25次循环结束后完全放电状态	C26	2.674	Pass 合格
	C27	2.685	Pass 合格
POCE	C28	2.678	Pass 合格
PO	C29	2.712	Pass 合格
	C30	2.695	Pass 合格

Notes 注释: Ambient temperature 环境温度: 23.8℃

There is no disassembly and no fire during the test and within seven days after the test.

样品在测试中和测试后7天内无解体、无起火。



# 样品图片 Photo Documentation



Fig.1 Front view of Storage Battery 光储充电池正面



Fig.2 back view of Storage Battery 光储充电池背面



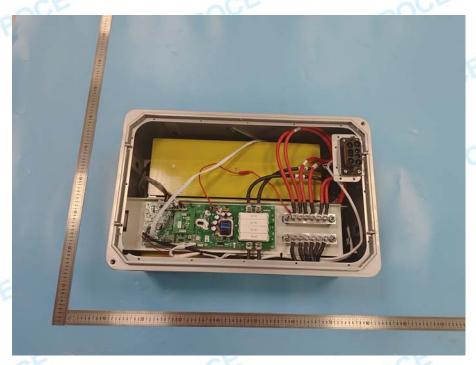


Fig.3 Internal view of Storage Battery 光储充电池内部



Fig.3 Internal view of Storage Battery 光储充电池电池内部



Battery Type	LiFeP04 Battery	Battery Capacity	100Ah
Battery Model	PD05	Charge Voltage	56V
Battery Power	5.12KWh	Discharge Voltage	46V
Battery Voltage	51.2V	Charge Current	≤100A
Communication	CANBUS/RS485	Discharge Current	≤100A

Communic	ation	CANBU	JS/RS485	Discharg	ge Curren	t	≤100A
<b>A</b> c	AUTION	<b>A</b> 0	AUTION	≣i	G	A	RoHS
	DO NOT PUT HANDS INTO SAFETY GUARD WHEN MACHINE IS WORKING.	4	VOLTAGE ALSO PRESENT WHEN MASTER SWITCH IS TURNED OFF,	<b>®</b>	8		$\triangle$

Fig.5 label 标签

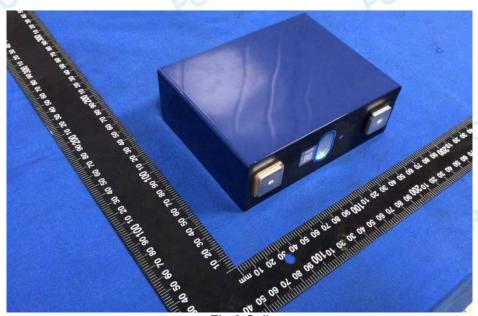


Fig.6 Cell 电芯



# 试验仪器设备清单

**Test Equipment List** 

序号	编号	名称	型号	本次使用
No.	Code	Equipment name	Туре	Used (√)
1.	POCE-SY-113-01	电池性能测试系统	CTS-20V/3A	(1)
2.	POCE-SY-113-02	高精度电池性能测试系统	BTS-60V40A	(V)
3.	POCE-SY-105	电池低压高空模拟试验箱	GX-3020-Z	(√)
4.	POCE-SY-213	可编程直流电源	62012P-80-60	(√)
5.	POCE-SY-165	恒温恒湿箱	BP-2259	(√)
6.	POCE-SY-111	电动振动试验系统	ES-2	(V)
7.	POCE-SY-110	机械式冲击试验机	HSKT10	(√)
8.	POCE-SY-1121	电池短路试验机	GX-6055-B	(√)
9.	POCE-SY-164	电热鼓风干燥箱	9070	(√)
10.	POCE-SY-155	数字万用表	12E+	(√)
11.	POCE-SY-100	热冲击试验箱	GX-6055-B	( )
12.	POCE-SY-103	电池重物冲击试验机	GX-5066	( )
13.	POCE-SY-037	直流电源	RXN-3010D	(√)
14.	POCE-SY-015	直流电子负载机	IT8511+	(√)
15.	POCE-SY-106	电池强制内部短路试验机	GX-6055-C	
16.	POCE-SY-117	电池内阻测试仪	AT520M	()
17.	POCE-SY-0283	电子天平	JX-5003F/500g	
18.	POCE-SY-056	电子天平	TSC-150	(√)
19.	POCE-SY-25944	电子天平	MTB 2000/2kg	( )
20.	POCE-SY-009-1	数显温湿度计	CTH-608	( )
21.	POCE-SY-102	电池挤压试验机	GX-5067-C	(√)
22.	POCE-SY-012-2	多路温度采集器	AT4532	(√)

注: 以上仪器设备均在计量校准周期内。

Notes: The equipment in above are within valid calibration period.



# 声 明 Statement

1、本报告无本单位报告专用章和批准人签章无效。

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  If the applicant has any questions about results, shall submit to POCE within 15 days.
- 4、本报告仅对客户所送样品负责。

This report is responsible for the sample provided by the client only.

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6、客户必须如实提供样品及资料,否则本单位不承担任何相关责任。

The client should provide true samples and relevant data, otherwise we will not bear any relevant responsibilities.

--测试报告结束--

--End of test report--



# 锂电池 或 锂电池组 UN38.3 试验概要 Lithium Cell or Battery UN38.3 Test Summary

### 单位信息 Company information:

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HUIZHOU FORYOU OPTOELECTRONICS TECHNOLOGY CO., LTD.				
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# 样品信息 Sample information:

样品名称	光储充电池	样品型号	PD05
Sample name	Storage Battery	Sample model	
商标	ADAYO	标称电压	51. 2V
Trade Mark	POO	Nominal voltage	POS
样品质量		额定瓦时 Watt-hour rating	5120Wh
Sample mass	Approx(约): 48.3kg		
-0(	CE COCH	合计锂含量	N/A
PO	PO	Aggregate lithium content	Y -
电池或电池组类型	锂电池组	物理形状	长方体
cell or battery type	Lithium-ion battery	Physical description:	Cuboid
UN38. 3报告编号	POCE240514020RL001	测试报告日期	May 16, 2024
UN38.3 report No.		Date of test report	



测试标准 Test standard

Report No.: POCE240514020RL001

《联合国关于危险品运输的建议书 试验和标准手册》第七版 第III部分 38.3章节 United nations "recommendations on the TRANSPORT OF DANGEROUS GOODS" Manual of Tests and Criteria (ST/SG/AC.10/11/Rev.7 Part III Section 38.3)

### 测试项目及结论 Test item & conclusion

测试项目 Test item	结论 Conclusion	测试项目 Test item	结论 Conclusion
T1: 高度模拟	合格Pass	T5: 外部短路	合格Pass
Altitude		External short circuit	
Simulation			
T2: 温度试验	合格Pass	T6: 挤压	合格Pass
Thermal test	000	Crush	POS
T3: 振动	合格Pass	T7: 过度充电	合格Pass
Vibration		Overcharge	
T4: 冲击	合格Pass	T8: 强制放电	合格Pass
Shock	<b>Y</b> 9	Forced discharge	
38.3.3 (f)	不适用	38. 3. 3 (g)	ECHNO 不适用
CE	Not Applicable	3 *	** % pplicable
备注Remark	PUG	N N N N N N N N N N N N N N N N N N N	POCE SOLITO
签名 Signature	三钱请乐 。	签发日期: 施	PROVER T
职务 Title	实验室经理 Lab Manag	er Issue date	

--试验概要结束----End of test Summary--